



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW109-3501-03-17-1
Job Sheet 196961



split
(2)

Part No: RBW109-3501-03-17-1

Job Qty: 6 pcs

Part Name: Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/26/19

Job Tracking No:

Due Date: 8/21/19

Created By: Kimberley Guerin

Type: SOLD

Description:

Note: DWG RBW109-3501-03-17 Rev 2 IPP Rev. A 19.06.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	6 pcs	8/21/19		0.00	1.00	Large Fab - 1		<i>CL</i>
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
110	QC 9	6 pcs	8/21/19		0.00	0.00	QC 9 - 10		<i>AUG 27 2019</i>
							QC 9 - 18		
							QC 9 - 24	<i>DAS 24 9-89</i>	
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
115	Small Fab - 2 - B4B	6 pcs	8/21/19		0.00	0.40	Small Fab - 1 - B4B		<i>MLL</i>
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		



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1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S209280



Part: RBW109-3501-03-17-1

Job No: 196961

Serial No/Batch: S209280

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 08/27/19

Pls 8/27/19 8:39 AM dart.larocque.eric

				QC 5 - 3		
				QC 5 - 43		
				QC 5 - 49		
				QC 5 - 51		
				QC 5 - 58		
				QC 5 - 68		
				QC 5 - 9		
				QC 5 - 50		
				QC 5 - 30		
				QC 5 - 40		
130	Outsource - 13 - Zinc Plating	6 pcs	8/21/19	GRO002-VC	5	DAS AUG 28 2019 2019-09-05
140	Packaging 2-1 - Receive - B4B	6 pcs	8/21/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	OP SEP 10 2019
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
150	QC 6	6 pcs	8/21/19	0.00 0.00	QC 6 - 9	DAS 81 9-89 SEP 16 2019
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
160	Packaging 3-1 - Stock - B4B	6 pcs	8/21/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
				Plex 8/27/19 8:39 AM dart.larocque.eric		

				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
170 QC 21 - SA	6 pcs	8/21/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

close w/o only

SEP 16 2019 70 9-89

Part Op 100 - Weld as per drawing.
 Descriptions: 115 - Engrave T/N and NOSE WHEEL using MARKTRONIC engraver as per drawing sheet 2.
 130 - Issue P/O : 44400 -Zinc plate, ASTM B633 TYPE 1 SC2 -Color; Clear -Material type; 4140 -Certificate of
 Conformity is required
 140 - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW109-3501-03-17-3	Base	6 pcs (1 ea)	100-Large Fab - Welded Assy-1	5201785
RBW109-3501-03-17-5	Handle	6 pcs (1 ea)	100-Large Fab - Welded Assy-1	5198625
RBW109-3501-03-17-7	Pin	6 pcs (1 ea)	100-Large Fab - Welded Assy-1	

N/A added on top level w/o 115-small fab

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	RBW109-3501-03-17-3	6	6	0
	RBW109-3501-03-17-5	6	6	0
	RBW109-3501-03-17-7	6	4	0

Part Specifications

Specifications could not be found.

GA 141D

AS
19.08.20



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044400



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044400

PO Date: 9/3/19

Due Date: 9/11/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

EMAILED
SEP 09 2019

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	196961	RBW109-3501-03-17-1	Weldment -Issue P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Color; Clear -Material type; 4140 -Certificate of Conformity is required	Firmed	-	9/11/19	2 pcs	0 pcs	2 pcs	\$1.10/pcs	\$2.20
				X2		SEP 10 2019				DP	
							5209 280				
						SEP 10 2019					
	196961-A	5209474		Firmed	X4	9/11/19	4 pcs	0 pcs	4 pcs	\$1.10/pcs	\$4.40
										DP	
							Sub Total:	6	0	6	\$6.60

2	199390	RBW6405G04132-3G-7	Slider -Issue P/O; -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required	Firmed	-	9/11/19	6 pcs	0 pcs	6 pcs	\$2.85/pcs	\$17.10
				X6		SEP 10 2019				DP	
							5209 688				



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PURCHASE ORDER

POHB044400



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	196558	RBW6705G02231-3G	Rigging Pin Assembly N3 -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required	Firmed	-	9/11/19	10 pcs	0 pcs	10 pcs	\$7.50/pcs	\$75.00
				X10		SEP 10 2019					DP
							5194740				
4	198076	RBW6305G11731-3G-05	Lug (Outside Processing - Zinc Plating) -Issue P/O to GROUPE ALTECH: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 1018 -Certificate of Conformity is required	Firmed	-	9/11/19	12 pcs	0 pcs	12 pcs	\$1.65/pcs	\$19.80
				X12		SEP 10 2019					DP
							5210184				
5	198072	RBW6305G11631-3G-07	Threaded Shaft Outsource13 (Outside Processing - Zinc Plating) -Issue P/O to GROUPE ALTECH: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required	Firmed	-	9/11/19	6 pcs	0 pcs	6 pcs	\$4.55/pcs	\$27.30
				X6		SEP 10 2019					DP
							5210660				
Grand Total:										\$145.80	



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PURCHASE ORDER POHB044400



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/4/19 10:03 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(022087-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

022087 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

SEP 09 2019

DART AEROSPACE LTD.

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
06-Sep-2019		Jigar Patel				POHB044400			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir / Back Order	
1	RBW109-3501-03-17-1 Rev.	RBW109-3501-03-17-1 ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS AS PER ASTM B633 TYPE - 1, SC - 2 0.0003 " THICKNESS	ZINC CH	2	2	0	0	0	
2	RBW109-3501-03-17-1 Rev.	RBW109-3501-03-17-1 ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS AS PER ASTM B633 TYPE - 1, SC - 2 0.0003 " THICKNESS	ZINC CH	4	4	0	0	0	
3	RBW6405G04132-3G-7 Rev.	RBW6405G04132-3G-7 ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours AS PER ASTM B633 TYPE - 2, SC - 2 0.0003 " THICKNESS	ZINC CH	6	6	0	0	0	
4	RBW6705G02231-3G Rev.	RBW6705G02231-3G ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS AS PER ASTM B633 TYPE - 1, SC - 2 0.0003 " THICKNESS	ZINC CH	10	10	0	0	0	
5	RBW6305G11731-3G-05 Rev.	RBW6305G11731-3G-05 ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS AS PER ASTM B633 TYPE - 2, SC - 2 0.0003 " THICKNESS	ZINC CH	12	12	0	0	0	
6	RBW6305G11631-3G-07 Rev.	RBW6305G11631-3G-07 ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT] 24 HRS AS PER ASTM B633 TYPE -2, SC - 2 0.0003 " THICKNESS	ZINC CH	6	6	0	0	0	

DAS
81
9-89

RECEIVED

Notes Additionnelles / Additional Notes

SEP 09 2019

2 Boxes

DART AEROSPACE LTD.

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

SEP 09 2019

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.